


**ONE OF THE SMARTEST INVESTMENTS
YOU'LL EVER MAKE**



747
**SINGLE HUNG
HIGH RISE
WINDOW**



**TM QUALITY IMPACT
WINDOW FEATURES:**

- MADE FOR MULTI-STORY BUILDINGS -- or where there is potential for extreme wind & rain exposure
- HIGHEST HURRICANE/IMPACT TEST RATINGS -- highest in the industry
- 4" HIGH TUBULAR SILL -- stops water penetration in the most extreme weather conditions
- STANDARD WITH 7/16" THICK GLASS -- thicker than the competition
- AVAILABLE IN LARGE & SMALL MISSILE IMPACT
-  CUSTOM COLORS -- Same color in and out or split finish available



Family Owned & Operated for Over 40 Years

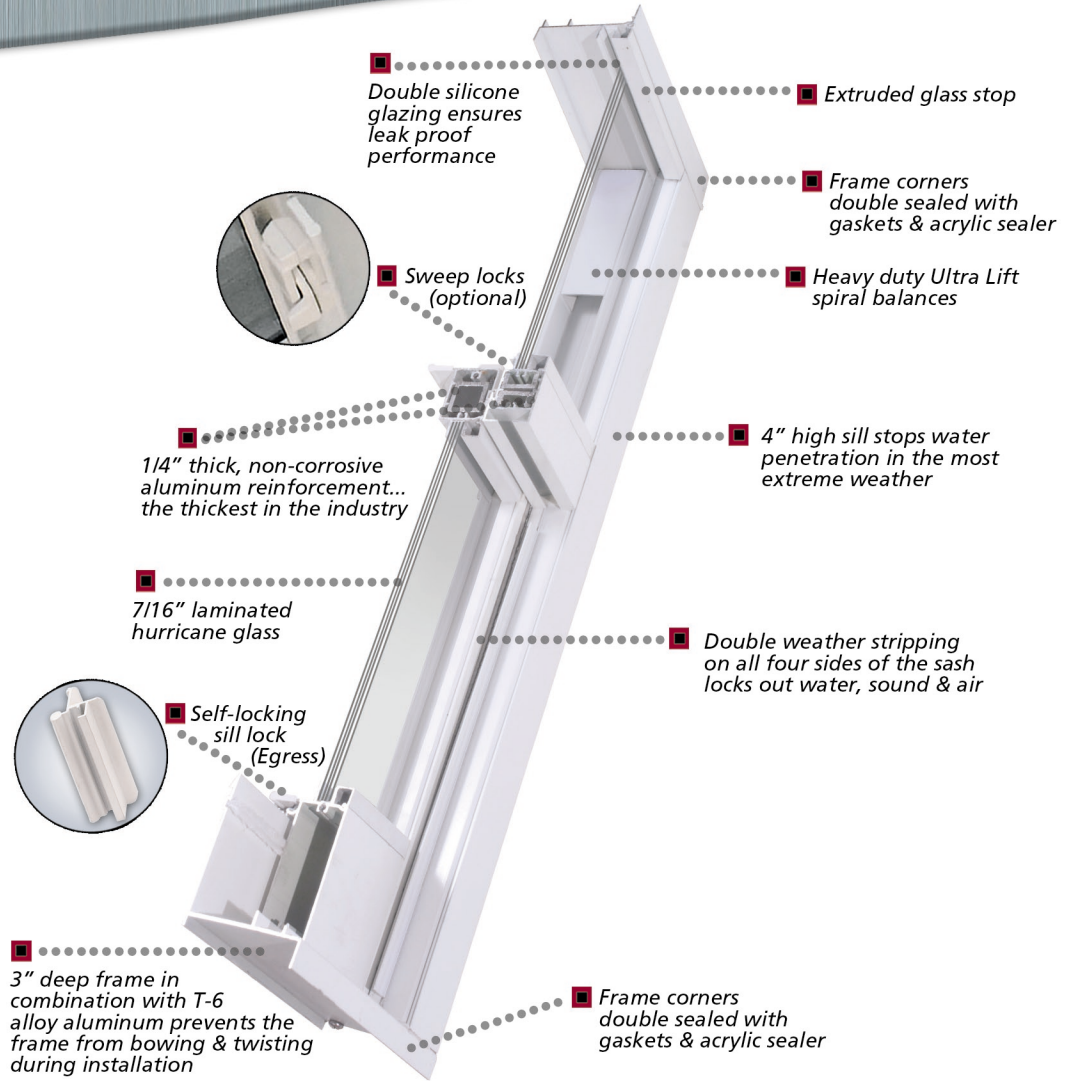
Manufacturer of Quality
Windows & Doors
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747

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HIGH RISE
WINDOW**



MINIMUM & MAXIMUM SIZES
Width: Min 14" • Max 53 1/8"
Height: Min 25 1/2" • Max 76 3/4"



MADE IN THE USA



TEST TYPE	TEST SIZE	RESULTS
Air Infiltration (ASTM E 283)		6.24 PSF
Water Resistance (ASTME 547/E331)		13.5 PSF
Uniform Static Loadtest (ASTM-E330) Design Load	53 1/8 X 76 3/4 - (7/16 ANN PVB)	+80 PSF -80 PSF
	53 1/8 X 76 3/4 - (7/16 HS PVB)	+90 PSF -90 PSF
	53 1/8 X 76 3/4 - (7/16 HS SGP)	+90 PSF -130 PSF
	53 1/8 X 76 3/4 - (7/16 TEMP PVB)	+90 PSF -160 PSF
Cyclic Design Load Test After Missile Impact in Accordance to Miami/Dade County (TAS 201 & 203)	53 1/8 X 76 3/4 - (7/16 ANN PVB)	+80 PSF -80 PSF LARGE MISSILE
	53 1/8 X 76 3/4 - (7/16 HS PVB)	+90 PSF -90 PSF LARGE MISSILE
	53 1/8 X 76 3/4 - (7/16 HS SGP)	+90 PSF -130 PSF LARGE MISSILE
	53 1/8 X 76 3/4 - (7/16 TEMP PVB)	+90 PSF -160 PSF SMALL MISSILE
Forced Entry Test AAMA 1302.5-1976 Paragraph 3.1.1 Test A-3.15 Test G		NO ENTRY
Operating Force Opening		25 POUNDS
Operating Force Closing		13 POUNDS